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CLAIMS

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- 1. A telemetry receiver system for detecting a signal, said telemetry receiver system comprising:
- (a) a transformer which measures a modulated signal current created in a drill string; and
 - (b) a current receiver cooperating with said transformer
- (i) to measure a response signal induced in said transformer by said modulated signal current, and
 - (ii) to demodulate said response signal to obtain said signal.
- 2. The telemetry receiver system of claim 1 wherein said transformer comprises a toroid transformer surrounding said drill string.
- 15 3. The telemetry receiver system of claim 1 comprising a plurality of said transformers, wherein:
 - (a) at least one of said plurality of transformers comprises a toroid transformer surrounding said drill string;
- (b) at least one said plurality of transformers comprises a toroid transformer 20 disposed on a rig operating said drill string; and
 - (c) outputs from said plurality of transformers are combined to yield said signal with an enhanced signal to noise ratio.
- 4. The telemetry receiver system of claim 1 further comprising an rig voltage receiver, wherein:
 - (a) said rig voltage receiver measures a modulated voltage signal resulting from said modulated signal current; and
 - (b) output of said rig voltage receiver and said current receiver are combined to yield said signal with an enhanced signal to noise ratio.
 - 5. The telemetry receiver system of claim 1 wherein:

- (a) said transformer is disposed in an annulus defined by a wall of a borehole and an outside diameter of casing;
 - (b) said current receiver is disposed at the surface of the earth; and
- (c) said transformer and said receiver are operationally connected by means of a communication link.
 - 6. The telemetry receiver system of claim 1 wherein said transformer is disposed underwater at a location proximate where said drill string enters a borehole.
- 7. The telemetry receiver system of claim 1 wherein said transformer is disposed around casing encompassing a drill string operating through a template, wherein said template incorporates at least one completed well.
- 8. The telemetry receiver system of claim 1 wherein said response signal is a voltage.
 - 9. The telemetry receiver system of claim 1 wherein said response signal is a current.
- 20 10. A measurement-while-drilling telemetry system comprising:
 - (a) a transmitter disposed within a downhole assembly, wherein said transmitter creates a modulated signal current in a drill string; and
 - (b) a telemetry receiver system comprising
 - (i) a transformer which measures said modulated signal current, and
- 25 (ii) a current receiver cooperating with said transformer

to measure a response signal induced in said transformer by said signal current, and

to demodulate said response signal to yield a signal from said transmitter.

- 11. The telemetry system of claim 10 wherein said transformer comprises a toroid transformer surrounding said drill string.
- 12. The telemetry system of claim 10 wherein said telemetry receiver system comprises a plurality of said transformers, wherein:
 - (a) at least one of said plurality of transformers comprises a toroid transformer surrounding said drill string;
 - (b) at least one said plurality of transformers comprises a toroid transformer disposed on a rig operating said drill string; and
- 10 (c) outputs from said plurality of transformers are combined to yield said signal with an enhanced signal to noise ratio.
 - 13. The telemetry system of claim 10 further comprising a rig voltage receiver, wherein:
- 15 (a) said rig voltage receiver measures a modulated voltage signal resulting from said modulated signal current; and
 - (b) output of said rig voltage receiver and said current receiver are combined to yield said signal with an enhanced signal to noise ratio.
- 20 14. The telemetry system of claim 10 wherein said response signal is a voltage.
 - 15. The telemetry system of claim 10 wherein said response signal is a current.
 - 16. A MWD system comprising:
- 25 (a) a downhole assembly which terminates a lower end of a drill string, wherein said downhole assembly comprises
 - (i) a sensor, and
- (ii) a transmitter, wherein said transmitter creates a modulated signal current in said drill string which is indicative of a response of said sensor to a parameter
 30 of interest; and
 - (b) a telemetry receiver system comprising

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- a transformer which measures said modulated signal current, and (i)
- (ii) a current receiver cooperating with said transformer, wherein said current receiver measures a response signal induced in said transformer by said signal current, and demodulates said response signal to yield said response of said sensor.
- The MWD system of claim 16 wherein said transformer comprises a toroid 17. transformer surrounding said drill string.
- 18. The MWD system of claim 16 further comprising surface equipment for 10 converting said response of said sensor into said parameter of interest,
 - 19. The MWD system of claim 16 wherein said telemetry receiver system comprises a plurality of said transformers, wherein:
- (a) at least one of said plurality of transformers comprises a toroid transformer 15 surrounding said drill string;
 - at least one said plurality of transformers comprises a toroid transformer disposed on a rig operating said drill string; and
 - (c) outputs from said plurality of transformers are combined with a processor in surface equipment to yield said response of said sensor with an enhanced signal to noise ratio.
 - 20. The MWD system of claim 16 further comprising an rig voltage receiver, wherein:
- said rig voltage receiver measures a modulated voltage signal resulting 25 from said modulated signal current; and
 - output of said rig voltage receiver and said current receiver are combined (b) to yield said response of said sensor with an enhanced signal to noise ratio.
 - 21. The MWD system of claim 16 wherein said response signal is a voltage.
 - The MWD system of claim 16 wherein said response signal is a current. 22.

- 23. A method for receiving a signal produced by an electromagnetic telemetry system, the method comprising:
- 5 (a) detecting, with a transformer, a modulated signal current created in a drill string by measuring a response signal induced in said transformer by said modulated signal current; and
 - (b) demodulating said response signal with a current receiver cooperating with said transformer thereby receiving said signal.
 - 24. The method of claim 23 wherein said transformer comprises a toroid transformer surrounding said drill string.
 - 25. The method of claim 23 comprising the additional steps of:
 - (a) providing a plurality of said transformers, wherein
 - (i) at least one of said plurality of transformers comprises a toroid transformer surrounding said drill string, and
 - (ii) at least one said plurality of transformers comprises a toroid transformed disposed on a rig operating said drill string; and
- 20 (b) combining outputs from said plurality of transformers to receive said signal with an enhanced signal to noise ratio.
 - 26. The method of claim 23 further comprising the additional steps of:
 - (a) providing a rig voltage receiver;
- 25 (b) measuring, with said rig voltage receiver, a modulated voltage resulting from said modulated signal current; and
 - (c) combining output of said rig voltage receiver and output of said current receiver to receive said signal with an enhanced signal to noise ratio.
- 30 27. The method of claim 23 comprising the additional steps of:

- (a) disposing said transformer in an annulus defined by a wall of a borehole and an outside diameter of casing;
 - (b) disposing said current receiver remote from said transformer; and
- (c) operationally connecting said transformer and said current receiver by means of a communication link.
 - 28. The method of claim 23 further comprising disposing said transformer underwater at a location proximate where said drill string enters a borehole.
- 10 29. The method of claim 23 further comprising disposing said transformer on a casing encompassing a drill string that is operating through a template, wherein said template incorporates at least one completed well.
 - 30. The method of claim 23 wherein said response signal is a voltage.
 - 31. The method of claim 23 wherein said response signal is a current.
 - 32. A method for telemetering a signal from a downhole assembly to an uphole location while drilling a borehole, the method comprising:
- 20 (a) disposing an electromagnetic transmitter within said downhole assembly, wherein said transmitter creates a modulated signal current in a drill string operationally connected to said downhole assembly;
 - (b) disposing a telemetry receiver system uphole from said downhole assembly, said telemetry receiver system comprising
 - (i) a transformer which measures said modulated signal current, and
 - (ii) a current receiver cooperating with said transformer;
 - (c) with said current receiver, measuring a response signal induced in said transformer by said signal current; and
- (d) with said current receiver, demodulating said response signal to yield said 30 signal.

- 33. The method of claim 32 wherein said transformer comprises a toroid transformer surrounding said drill string.
- 34. The method of claim 32 comprising the additional steps of:
- 5 (a) providing said telemetry receiver system with a plurality of said transformers, wherein
 - (i) at least one of said plurality of transformers comprises a toroid transformer surrounding said drill string, and
- (ii) at least one said plurality of transformers comprises a toroid transformer disposed on a rig operating said drill string; and
 - (b) combining outputs from said plurality of transformers to yield said signal with an enhanced signal to noise ratio.
 - 35. The method of claim 32 comprising the additional steps of:
- (a) providing said telemetry receiver system with a rig voltage receiver, wherein said rig voltage receiver measures a modulated voltage signal induced by said modulated signal current; and
 - (b) combining outputs of said rig voltage receiver and said current receiver to yield said signal with an enhanced signal to noise ratio.
 - 36. The method of claim 32 wherein said response signal is a voltage.
 - 37. The method of claim 32 wherein said response signal is a current.
- 25 38. A method for measuring a parameter of interest while drilling a borehole, the method comprising:
 - (a) providing a downhole assembly that terminates a lower end of a drill string, wherein said downhole assembly comprises
 - (i) a sensor, and

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- (ii) a transmitter, wherein said transmitter creates a modulated signal current in a drill string which is indicative of a response of said sensor to said parameter of interest;
 - (b) providing a telemetry receiver system comprising
 - (i) a transformer which measures said modulated signal current, and
 - (ii) a current receiver cooperating with said transformer;
- (c) measuring, with said current receiver, a response signal induced in said transformer by said signal current;
- (d) demodulating with said current receiver said response signal to yield said response of said sensor, and
 - (e) transforming said response of said sensor into a measure of said parameter of interest.
- 39. The method of claim 38 wherein said transformer comprises a toroid transformer surrounding said drill string.
 - 40. The method of claim 38 further comprising the steps of:
 - (a) providing surface equipment which cooperates with said current receiver; and
- 20 (b) converting said response signal into said parameter of interest using said surface equipment.
 - 41. The method of claim 38 wherein:

- (a) said telemetry receiver system comprises a plurality of said transformers;
- 25 (b) at least one of said plurality of transformers comprises a toroid transformer surrounding said drill string;
 - (c) at least one said plurality of transformers comprises a toroid transformer disposed on a rig operating said drill string; and
- (d) outputs from said plurality of transformers are combined with a processor in said surface equipment to yield a measure of said parameter of interest with an enhanced signal to noise ratio.

- 42. The method of claim 40 further comprising:
 - (a) providing said telemetry receiver with a rig voltage receiver;
- (b) measuring, with said rig voltage receiver, a modulated voltage signal induced by said modulated signal current; and
 - (c) combining outputs of said rig voltage receiver and said current receiver with a processor in said surface equipment to obtain a measure of said parameter of interest with an enhanced signal to noise ratio.
- 10 43. The method of claim 38 wherein said response signal is a voltage.
 - 44. The method of claim 38 wherein said response signal is a current.
- 45. A method for measuring a parameter of interest while drilling a borehole, the method comprising:
 - (a) providing a downhole assembly that terminates a lower end of a drill string, wherein said downhole assembly comprises
 - (i) a sensor, and
- (ii) a transmitter, wherein said transmitter creates a modulated signal
 current in a drill string which is indicative of a response of said sensor to said parameter of interest;
 - (b) providing a telemetry receiver system comprising
 - (i) a transformer which measures said modulated signal current, and
 - (ii) a receiver cooperating with said transformer;
- 25 (c) with said sensor inactive, measuring with said receiver a noise response signal induced in said transformer by said signal current;
 - (d) with said sensor activated, measuring with said receiver a signal plus noise response signal induced in said transformer by said signal current;
- (e) combining said noise response signal with said signal plus noise response signal to obtain said response of said sensor, and

- (f) transforming said response of said sensor into a measure of said parameter of interest.
- 46. The method of claim 45 further comprising the additional step of analyzing said noise response signal to determine optimum conditions under which to measure said signal plus noise response signal.
 - 47. The method of claim 45 wherein said noise response signal and said signal plus noise response signal are voltages.
- 10 48. The method of claim 45 wherein said noise response signal and said signal plus noise response signal are currents.
 - 49. A telemetry receiver system for detecting a signal, said telemetry receiver system comprising:
- 15 (a) a toroid which measures a modulated signal current created in a drill string, wherein said toroid surrounds casing encompassing said drill string; and
 - (b) a current receiver cooperating with said toroid
 - (i) to measure a response signal induced in said toroid by said modulated signal current, and
- 20 (ii) to demodulate said response signal to obtain said signal.
 - 50. The telemetry receiver system of claim 49 wherein:

- (a) said toroid is disposed in an annulus defined by a wall of a borehole and an outside diameter of said casing;
 - (b) said current receiver is disposed at the surface of the earth; and
- (c) said toroid and said receiver are operationally connected by means of a communication link.
- 51. The telemetry receiver system of claim 49 wherein said toroid is disposed underwater at a location proximate where said casing enters a borehole.

- 52. The telemetry receiver system of claim 49 wherein said toroid is disposed around casing encompassing a drill string operating through a template, wherein said template incorporates at least one completed well.
- 5 53. A measurement-while-drilling telemetry system comprising:
 - (a) a transmitter disposed within a downhole assembly operationally attached to a drill string operated by a rig, wherein said transmitter creates a modulated signal current in said drill string; and
 - (b) a telemetry receiver system comprising
 - (i) a toroid which measures said modulated signal current, and
 - (ii) a current receiver cooperating with said toroid to measure a response signal induced in said toroid by said

signal current, and

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to demodulate said response signal to yield a signal from

- said transmitter; wherein
 - (c) said toroid is located remote from said rig to optimize said signal with respect to noise.
- 54. A method for receiving a signal produced by an electromagnetic telemetry system, the method comprising:
 - (a) detecting, with a toroid surrounding casing in which a drill string is disposed, a modulated signal current created in said drill string by measuring a response signal induced in said toroid by said modulated signal current; and
- (b) demodulating said response signal with a current receiver cooperating with said toroid thereby receiving said signal.
 - 55. The method of claim 54 comprising the additional steps of:
 - (a) disposing said toroid in an annulus defined by a wall of a borehole and an outside diameter of said casing;
- 30 (b) disposing said current receiver at the surface of the earth; and

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- (c) operationally connecting said toroid and said receiver by means of a communication link,
- 56. The method of claim 54 comprising the additional step of disposing said toroid underwater at a location where said casing enters a borehole.
 - 57. The method of claim 54 comprising the additional step of disposing said toroid around casing encompassing a drill string operating through a template, wherein said template incorporates at least one completed well.
 - 58. A method for telemetering a signal from a downhole assembly to an uphole location while drilling a borehole:
 - (a) disposing a transmitter within a downhole assembly operationally attached to a drill string operated by a rig, wherein said transmitter creates a modulated signal current in said drill string;
 - (b) providing a telemetry receiver system comprising
 - (i) a toroid which measures said modulated signal current, and
 - (ii) a current receiver cooperating with said toroid

to measure a response signal induced in said toroid by said modulated signal current, and

to demodulate said response signal to yield said signal from said transmitter; and

(c) locating said toroid remote from said rig to optimize said signal with respect to noise.